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Applicants: Bertero et al.

Title: Magnetic Recording Media with Improved Exchange Coupling

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Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

AMENDMENT

In response to the Office Action dated September 10, 2003, please amend the application as follows:

1. (Canceled).
2. (Amended) Magnetic ~~recording medium~~ disk drive of claim 13 wherein the Ms of the lower magnetic layer structure is greater than 300 emu/cm³.
3. (Currently Amended) Magnetic ~~recording medium~~ disk drive of claim 13 wherein said lower magnetic layer structure comprises a layer comprising mostly Co, between 5 and 20 at. % Cr, 0 to 6 at. % Ta, 0 to 10 at. % B and 0 to 10 at. % Pt.

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01 FC:1201	258.00 OP
02 FC:1202	198.00 OP
03 FC:1203	290.00 OP
04 FC:1252	420.00 OP

4. (Currently Amended) Magnetic ~~recording medium~~ disk drive of claim 3 wherein said layer of said lower magnetic layer structure comprises between 0 and 10 % X, where X is one or more elements other than Co, Cr, Ta, B or Pt.

5. (Currently Amended) Magnetic ~~recording medium~~ disk drive of claim 4 3 wherein said layer of said lower magnetic structure comprises between 0 and 10% X, where X comprises one or more of Nb, Ta, Cu, Mo, W, V, Si, C, Pd, Ru, Ir or Y.

6. (Currently Amended) Magnetic ~~recording medium~~ disk drive of claim 13 wherein the upper magnetic layer structure comprises a layer comprising mostly Co, between 10 and 30 at. % Cr, between 8 and 20 at. % Pt, and 0 to 20 at. % B.

7. (Currently Amended) Magnetic ~~recording medium~~ disk drive of claim 6 wherein said layer of said upper magnetic layer structure comprises between 0 and 10 at. % X, wherein X is one or more elements other than Co, Cr, Pt or B.

8. (Currently Amended) Magnetic ~~recording medium~~ disk drive of claim 7 wherein X comprises one or more elements selected from Nb, Ta, Cu, Mo, W, V, Si, C, Pd, Ru, Ir or Y.

9. (Currently Amended) The magnetic ~~recording medium~~ disk drive of claim 13 further comprising an underlayer formed between the substrate and the lower magnetic layer structure.

10-12. (Canceled)

13. (Currently Amended) A magnetic disk drive comprising:

a magnetic disk containing recorded data;

a read-write head; and

a motor coupled to rotate said magnetic disk;

said magnetic disk comprising:

a substrate;

a lower magnetic layer structure formed over the substrate;

an intermediate layer comprising Ru;

an upper magnetic layer structure formed over the intermediate layer, said upper magnetic layer structure being antiferromagnetically coupled to the lower magnetic layer structure, wherein the relationship between the dynamic coercivity of the lower magnetic layer structure and the exchange field is such that ~~during writing~~ after termination of application of a write magnetic field to a location on the disk the a portion of the lower magnetic layer structure at said location achieves substantially its steady magnetization state within the time required for one revolution of said disk.

14. (Currently Amended) The magnetic disk drive of claim 13 wherein at least one of said upper and lower magnetic layer structures comprises a plurality of layers.

15. (Currently Amended) The magnetic disk drive of claim 13 wherein a lowest magnetic layer structure is formed above said substrate, a second intermediate layer comprising Ru is formed between said lowest magnetic layer structure and said lower magnetic layer structure, and said lowest magnetic layer structure is antiferromagnetically coupled to said lower magnetic layer structure.

16. (Canceled)

17. (Currently Amended) A magnetic disk drive comprising:

a magnetic disk containing recorded data;

a read-write head; and

a motor coupled to rotate said magnetic disk;

said magnetic disk comprising:

a substrate;

a lower magnetic layer structure formed over the substrate;

an intermediate layer comprising Ru; and

an upper magnetic layer structure formed over the intermediate layer, said upper magnetic layer structure being antiferromagnetically coupled to the lower magnetic layer structure, wherein the relationship between the dynamic coercivity of the lower magnetic layer structure and the exchange field is such that during writing after termination of application of a write magnetic field to a location on the disk the a portion of the lower magnetic layer structure at said location achieves more than 90% of its steady magnetization state within the time required for one revolution of said disk.

18. (Currently Amended) A magnetic disk drive comprising:

- a magnetic disk containing recorded data;
- a read-write head; and
- a motor coupled to rotate said magnetic disk;
- said magnetic disk comprising:
 - a substrate;
 - a lower magnetic layer structure formed over the substrate;
 - an intermediate layer comprising Ru; and
 - an upper magnetic layer structure formed over the intermediate layer, said upper magnetic layer structure being antiferromagnetically coupled to the lower magnetic layer structure, wherein the relationship between the dynamic coercivity of the lower magnetic layer structure and the exchange field is such that ~~during writing~~ after termination of application of a write magnetic field to a location on the disk the a portion of the lower magnetic layer structure at said location achieves more than 95% of its steady magnetization state within the time required for one revolution of said disk.

19. (Currently Amended) A magnetic recording medium comprising:

- a substrate;
- a lower magnetic layer structure formed over the substrate;
- an intermediate layer comprising Ru; and
- an upper magnetic layer structure formed over the intermediate layer, said upper magnetic layer structure being antiferromagnetically coupled to the lower magnetic layer

structure, data being recorded in said magnetic layer structures, wherein the relationship between the dynamic coercivity of the lower magnetic layer structure and the exchange field is such that ~~during writing~~ after termination of application of a write magnetic field to a location on the disk a portion of the lower magnetic layer structure at said location achieves substantially its steady magnetization state within ~~400~~ 15 milliseconds.

20. (Currently Amended) A magnetic recording medium comprising:

a substrate;

a lower magnetic layer structure formed over the substrate;

an intermediate layer comprising Ru; and

an upper magnetic layer structure formed over the intermediate layer, said upper magnetic layer structure being antiferromagnetically coupled to the lower magnetic layer structure, data being recorded in said magnetic layer structures, wherein the relationship between the dynamic coercivity of the lower magnetic layer structure and the exchange field is such that ~~during writing~~ after termination of application of a write magnetic field to a location on the disk a portion of the lower magnetic layer structure at said location achieves more than 90% of its steady magnetization state within ~~400~~ 15 milliseconds.

21. (Currently Amended) A magnetic recording medium comprising:

a substrate;

a lower magnetic layer structure formed over the substrate;

an intermediate layer comprising Ru; and

an upper magnetic layer structure formed over the intermediate layer, said upper magnetic layer structure being antiferromagnetically coupled to the lower magnetic layer structure, data being recorded in said magnetic layer structures, wherein the relationship between the dynamic coercivity of the lower magnetic layer structure and the exchange field is such that ~~during writing~~ after termination of application of a write magnetic field to a location on the disk a portion of the lower magnetic layer structure at said location achieves more than 95% of its steady magnetization state within ~~100~~ 15 milliseconds.

22. (Original) Magnetic recording medium comprising:

a substrate;

a lower magnetic layer structure formed over said substrate, said lower magnetic layer structure having a K_u between 0 and 10^6 erg/cm³;

an intermediate layer comprising Ru formed over the lower magnetic layer structure; and

an upper magnetic layer structure formed over said intermediate layer, said upper magnetic layer structure being antiferromagnetically coupled to said lower magnetic layer structure and having a K_u greater than 10^6 erg/cm³.

23. (Original) Magnetic recording medium of claim 22 wherein said lower magnetic layer structure has a K_u less than 0.5×10^6 erg/cm³.

24. (Original) The magnetic recording medium of claim 22 wherein at least one of said upper and lower magnetic layer structures comprise a plurality of layers.

25. (Original) The magnetic recording medium of claim 22 wherein a lowest magnetic layer structure is formed above said substrate, a second intermediate layer comprising Ru is formed between said lowest magnetic layer structure and said lower magnetic layer structure, and wherein said lowest magnetic layer structure is antiferromagnetically coupled to said lower magnetic layer structure.

26. (Original) A magnetic disk drive comprising the magnetic recording medium of claim 22.

27. (Currently Amended) A magnetic recording medium comprising:

a lower magnetic layer structure;

an intermediate layer comprising Ru formed over the lower magnetic layer structure; and

an upper magnetic layer structure comprising one or more magnetic layers antiferromagnetically coupled to the lower magnetic layer structure and formed over said intermediate layer, the dynamic coercivity of the lower magnetic layer structure being greater than or equal to zero but less than the exchange field between the upper and lower magnetic layer structures so that the magnetization direction in the one or more magnetic layers making up said upper magnetic layer structure is in a direction that is opposite to the magnetization direction of the lower magnetic layer structure, said upper magnetic layer structure comprising a data recording layer.

28. (Original) Magnetic recording medium of claim 27 wherein said dynamic coercivity of said lower magnetic layer structure is less than one half of the exchange field.
29. (Original) Magnetic recording medium of claim 27 wherein said dynamic coercivity is for a recording switching time between 1 and 10 ns.
30. (Original) The magnetic recording medium of claim 27 wherein at least one of said upper and lower magnetic layer structures comprise a plurality of layers.
31. (Original) The magnetic recording medium of claim 27 wherein a lowest magnetic layer structure is formed above said substrate, a second intermediate layer comprising Ru is formed between said lowest magnetic layer structure and said lower magnetic layer structure, and said lowest magnetic layer structure is antiferromagnetically coupled to said lower magnetic layer structure.
32. (Original) A magnetic disk drive comprising the magnetic recording medium of claim 27.
33. (Currently Amended) Magnetic recording medium comprising:
a substrate;
a lower magnetic layer structure formed over said substrate;
an intermediate layer comprising Ru formed over said lower magnetic layer; and

an upper magnetic layer structure comprising one or more magnetic layers formed over said intermediate layer, said upper magnetic layer structure being antiferromagnetically coupled to said lower magnetic layer structure, the coercivity of said lower magnetic layer structure as measured in a switching time of 10 milliseconds being less than the exchange field between said upper and lower magnetic layer structures so that the magnetization direction in the one or more magnetic layers making up said upper magnetic layer structure is in a direction that is opposite to the magnetization direction of the lower magnetic layer structure, said upper magnetic layer structure comprising a data recording layer.

34. (Original) Magnetic recording medium of claim 33 wherein said coercivity of said lower magnetic layer structure as measured in a switching time of 10 milliseconds is less than one half of the exchange field between said upper and lower magnetic layer structures.

35. (Currently Amended) The magnetic recording medium of claim 33 wherein at least one of said upper and lower magnetic layer structures comprises a plurality of layers.

36. (Original) The magnetic recording medium of claim 33 wherein a lowest magnetic layer structure is formed above said substrate, a second intermediate layer comprising Ru is formed between said lowest magnetic layer structure and said lower magnetic layer structure.

37. (Original) A magnetic disk drive comprising the magnetic recording medium of claim 33.

38. (Currently Amended) Magnetic recording medium comprising:

a substrate;

a lower magnetic structure formed over said substrate, said lower magnetic structure comprising a magnetically soft material with intergranular decoupling;

an intermediate layer comprising Ru formed over said lower magnetic layer structure; and

an upper magnetic layer structure comprising one or more magnetic layers formed over said intermediate layer, said upper magnetic layer structure being antiferromagnetically coupled to said lower magnetic layer structure so that the magnetization direction in the one or more magnetic layers making up said upper magnetic layer structure is in a direction that is opposite to the magnetization direction of the lower magnetic layer structure, said upper magnetic layer structure comprising a data recording layer.

39. (Original) Magnetic recording medium of claim 38 wherein said lower magnetic layer structure comprises an alloy selected from the list consisting of permalloy, sendust, CoTaZr, FeTaC, NiFeNb, CoFe, NiCrFe, NiV, CuNi, FeRh and PtMn.

Please add claims 40-47 as follows:

40. (New) A method comprising:

rotating a magnetic disk, said magnetic disk comprising a substrate, a lower magnetic layer structure formed over the substrate, an intermediate layer comprising Ru, and an upper magnetic layer structure formed over the intermediate layer, said upper magnetic layer structure being antiferromagnetically coupled to the lower magnetic layer structure;

applying a write magnetic field to a location on said magnetic disk; and

terminating the application of said write magnetic field to said location, wherein the relationship between the dynamic coercivity of the lower magnetic layer structure and the exchange field is such that after termination of application of a write magnetic field to said location on the disk the portion of the lower magnetic layer structure at said location achieves substantially its steady magnetization state within the time required for one revolution of said disk.

41. (New) A method comprising:

rotating a magnetic disk, said magnetic disk comprising a substrate, a lower magnetic layer structure formed over the substrate, an intermediate layer comprising Ru, and an upper magnetic layer structure formed over the intermediate layer, said upper magnetic layer structure being antiferromagnetically coupled to the lower magnetic layer structure;

applying a write magnetic field to a location on said magnetic disk; and

terminating the application of said write magnetic field to said location, wherein the relationship between the dynamic coercivity of the lower magnetic layer structure and

the exchange field is such that after termination of application of a write magnetic field to said location on the disk the portion of the lower magnetic layer structure at said location achieves more than 90% of its steady magnetization state within the time required for one revolution of said disk.

42. (New) Method of claim 41 the relationship between the dynamic coercivity of the lower magnetic layer structure and the exchange field is such that after termination of application of a write magnetic field to said location on the disk the portion of the lower magnetic layer structure at said location achieves more than 95% of its steady magnetization state within the time required for one revolution of said disk.

43. (New) A method comprising:

providing a magnetic recording medium, said magnetic recording medium comprising a substrate, a lower magnetic layer structure formed over the substrate, an intermediate layer comprising Ru, an upper magnetic layer structure formed over the intermediate layer, said upper magnetic layer structure being antiferromagnetically coupled to the lower magnetic layer structure;

applying a write magnetic field to a location on said magnetic recording medium;
and

terminating the application of said write magnetic field to said location, wherein the relationship between the dynamic coercivity of the lower magnetic layer structure and the exchange field is such that after termination of application of a write magnetic field to

said location on the medium the portion of the lower magnetic layer structure at said location achieves substantially its steady magnetization state within 15 milliseconds.

44. (New) A method comprising:

providing a magnetic recording medium, said medium comprising a substrate, a lower magnetic layer structure formed over the substrate, an intermediate layer comprising Ru, and an upper magnetic layer structure formed over the intermediate layer, said upper magnetic layer structure being antiferromagnetically coupled to the lower magnetic layer structure;

applying a write magnetic field to a location on said magnetic recording medium; and

terminating the application of said write magnetic field to said location, wherein the relationship between the dynamic coercivity of the lower magnetic layer structure and the exchange field is such that after termination of application of a write magnetic field to said location on the medium the portion of the lower magnetic layer structure at said location achieves more than 90% of its steady magnetization state within 15 milliseconds.

45. (New) Method of claim 44 wherein the relationship between the dynamic coercivity of the lower magnetic layer structure and the exchange field is such that after termination of application of a write magnetic field to said location on the medium the portion of the lower magnetic layer structure at said location achieves more than 95% of its steady magnetization state within 15 milliseconds.

46. (New) Disk drive of claims 13, 17, or 18 wherein said disk longitudinally records data in the uppermost magnetic layer of said disk.

47. (New) Recording medium of claim 19, 20 or 21 wherein said medium longitudinally records data in the uppermost magnetic layer of said medium.

48. (New) Method of claims 40, 41 or 42 wherein said disk longitudinally records data in the uppermost magnetic layer of said disk.

49. (New) Method of claims 43, 44 or 45 wherein said medium longitudinally records data in the uppermost magnetic layer of said medium.